

Model

12 lines 3 dies type multi wire drawing machine



Making more Stability !

Description

This 12 lines 3 dies type multi-wire drawing machine is to pursue to reduce loss time by disappear joint of wire(skin pass). Max 12 lines at the same time and very compact type. Comparing with Vertical type Tandem wire drawing machine, you can save the cost of equipment. It is to draw in the process of coating , so finished wire will get good appearance. It can reduce frequency of wire break down.

Specification

In-let wire size	(MAX) ϕ 0.3mm
Finished wire size range	ϕ 0.15~0.255mm
Wire speed range	(MAX) 400m/min
Number of dies	(MAX) 3pcs / 12-lines
Lubrication method	Wet type(spraying system)
Capacity of lubricant tank	About 250 liters
Machine reduction(%)	15%, finished 12.5%
Speed control method	Individual operation : Volume type, Interlock operation : Ratio interlock operation
Power source	AC200-220V, 50/60Hz, 3-PHASE
Electric capacity	About 3kW
Machine layout	2300mm(W) x 1200mm(D) x 1600mm(H)